



**Dirt Performance, Inc.**

## **Rhino ¼ Door Installation Instructions**

**1-030**

Remove product from packaging.

Hardware consists of :

- 1ea ¼ Labeled DRIVERS SIDE
- 1ea ¼ Labeled PASSENGERS SIDE
- 6ea. ¼-20 x 1 3/4" BHCS SS
- 2ea. ¼-20 x 1" BHCS SS
- 2ea. ¼-20 x 1-1/4" BHCS SS
- 10ea. ¼-20 NYLOCK NUTS
- 4ea. FLAT WASHERS

### **Driver Side:**

1. Remove Seat
2. Remove (3) Phillips head screws on the side of the seat apron and pry the associated plugs out with flat blade screwdriver.
3. Place the Driver Side ¼ door on the inside of the floor pan lip.
4. Install (1 = ¼-20 x 1 3/4" long button head bolts) into each of the (3) back holes. Using a flat washer on both sides.
5. Position part for proper fit front and back and tighten all (3) bolts.
6. Hold the front of the quarter door against the O.E.M. side skirt; using holes provided in the quarter door transfer the holes using a 1/4" drill bit.
7. Install (1 = ¼-20 x 1" long button head bolts) into each of the two holes. Using a flat washer on inside only.
8. Replace seat

### **Passenger Side Using the (2) Bolt securing method**

1. Remove Seat
2. Remove (3) Phillips head screws on the side of the seat apron and pry the associated plugs out with flat blade screwdriver.
3. Place the Passenger Side ¼ door on the inside of the floor pan lip.
4. Install (1 = ¼-20 x 1 3/4" long button head bolts) into each of the (3) back holes.
5. Position part for proper fit front and back and tighten all (3) bolts.
6. Hold the front of the quarter door against the O.E.M. side skirt; using holes provided in the quarter door transfer the holes using a 1/4" drill bit.
7. Install (1 = ¼-20 x 1 1/4" long button head bolts) into each of the two holes. Using a flat washer on inside only and tighten both bolts
8. Replace seat

### **Passenger Side Using the (3) Bolt securing method**

1. Remove Seat
2. Remove (3) Phillips head screws on the side of the seat apron and pry the associated plugs out with flat blade screwdriver.
3. Remove (4) Phillips head screws on the front of the seat apron and pry the associated plugs out with flat blade screwdriver. (DO NOT DISCARD WILL NEED TO BE REUSED)
4. Release the front portion of the passenger side seat apron from the center consol by raising the plastic up and then pull out toward the passenger side.
5. Place the Passenger Side ¼ door on the inside of the floor pan lip.
6. Install (1 = ¼-20 x 1 3/4" long button head bolts) into bottom back mounting hole with Plastic pulled back on the front of the apron reach around and install (1 = ¼-20 lock nuts) loosely tighten.
7. Install (2 = ¼-20 x 1 3/4" long button head bolts) into each of the (2) remaining holes on the back side of the quarter door.
8. Position part for proper fit front and back and tighten all (3) bolts.
9. Reinstall plastic front seat apron and reconnect to center consol.
10. Reinstall the (4) Plugs and screws into the OEM holes. (Screws and plugs were removed in step 3)
11. Hold the front of the quarter door against the O.E.M. side skirt; using holes provided in the quarter door transfer the holes using a 1/4" drill bit.
12. Install (1 = ¼-20 x 1 1/4" long button head bolts) into each of the two holes. Using a flat washer on inside only and tighten both bolts
13. Replace seat

If you have any questions, please call 423-569-3478 or visit [www.dirtperformance.net](http://www.dirtperformance.net) , e-mail question to [producttech@dirtperformance.net](mailto:producttech@dirtperformance.net).